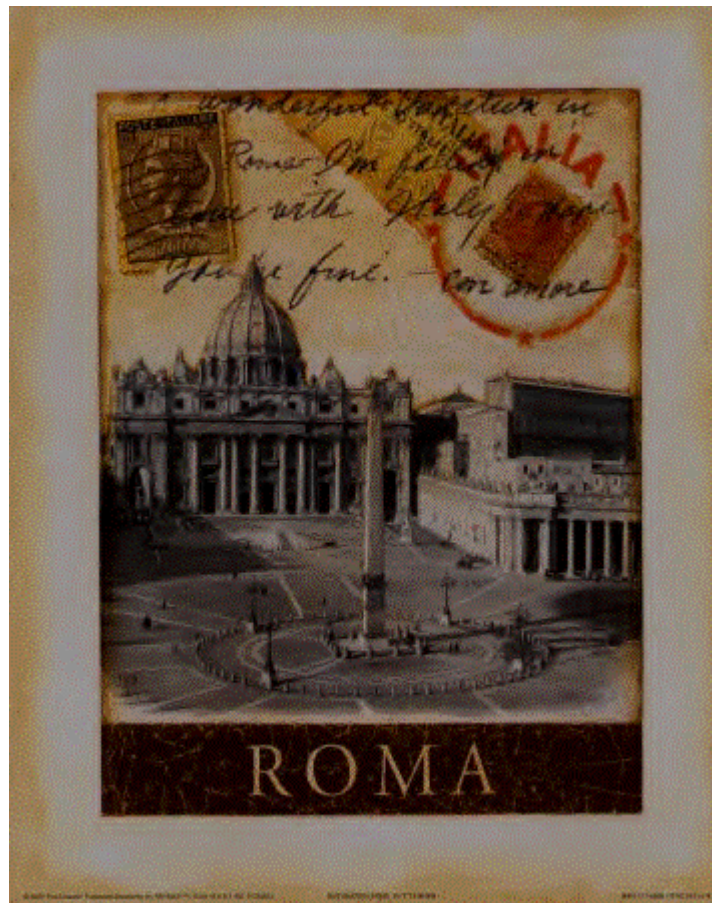


Italy Adventures 2012

~ Saltimbocca Romana or Filetto di Manzo ~

VENICE, FLORENCE, SIENA,
SAN GIMIGNANO, ASSISI, ROME AND VATICAN CITY
THE AMALFI COAST INCLUDING POSITANO, THE
ISLAND OF CAPRI, AND THE RUINS OF POMPEII
ITALY



An Eleven or Fourteen Day Adventure



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Day#1: Departure for Italy

In conjunction with Jetaway Travel, Keyrow Tours is pleased to make all flight arrangements, including primary flights originating from anywhere in the United States. Transportation to and from your airport of departure is each person's responsibility.

Typically the international flight is 8.5 hours long. Please plan on sleeping on the plane as much as possible. This will help avoid jet lag, and enable us to "hit Italy running" on our first day...



"Memory is the diary that we all carry about with us." ~ Oscar Wilde

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Day #2: "Venetian Wonders"

Morning Arrival at Marco Polo Airport, Venice Italy

After collecting our luggage and going through customs, we will wind our way through the majestic water canals of Venice by private boat. The trip to our hotel is a scenic orientation to this magical city built upon water.

Hotel Arrival.... Check in Time is usually between 12:00 PM - 1:00 PM.

Drop our baggage off, sip a much-needed cappuccino, general orientation to our neighborhood and the day's plan. Once our rooms are ready we will return to the hotel to shower and unpack.

Pranzo! (Included Light Lunch)

A.) Departure for St. Mark's Square

St. Mark's Square is the center-stage of Venetian life, and is crowned by St. Mark's Basilica. While it is large in size and grandeur, the Piazza San Marco maintains a feeling of coziness with its cafes, dueling musicians, and children of all ages chasing pigeons. While we are in Piazza San Marco we will see...

B.) St. Mark's Basilica – Exterior

This is a real blend of world culture: Byzantine mosaics, Romanesque archways, French Gothic pinnacles, Muslim-shaped onion domes, columns from Alexandria, Capitals from Sicily, and carvings from Constantinople.

C.) The Clock Tower (Torre dell' Orologio)

Two bronze African Muslims stand high above the tower, with their mechanical mallets that swing every hour. The clock dial shows 24 hours, and above the dial is the world's first digital clock those changes every 5 minutes.

D.) The Campanile

Originally dating back to the 10th century, this is Venice's original lighthouse and bell tower. In 1902 it toppled to the center of the square but was rebuilt 10 years later.

E.) The Bridge of Sighs

The Venetian government meted out its justice from the Doge's Palace. Prisoners that were sentenced crossed this covered bridge to the prison: A final view of sunny, glorious Venice! Tradition says that you could hear the prisoners sighing along the way...

F.) St. Mark's Basilica: A Church, a Cathedral, and a Basilica in One!

One of Europe's most celebrated churches and the final resting place of St. Mark the Evangelist. Our eyes will feast on a bedazzling riot of domes, columns, statues, gold mosaics, colored marbles and oriental treasures.

G.) The Doge's Palace – Exterior

Originally built in the 9th century, today the palace is a fusion of Italian Gothic with an Islamic flair. Each Doge (or duke) left his mark on history by supplying new decorations for this awe-inspiring work of architecture.

Back to Hotel

Day's Recap

Cena! (Included Group Dinner)

"You may have the universe, if I may have Italy." Giuseppe Verde

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Day #3: Adriatic Islands

Continental Breakfast Island-hopping, Venetian style

Enjoy a half day trip to the island of Murano. A private water taxi will take us from our hotel to a Venetian glass factory for a tour and glass blowing demonstration. For those interested (and this is highly recommended), an optional trip by public water transportation will then take us to the Island of Burano: A colorful Adriatic island where beautiful linens are hand-made. Don't forget to measure your tables back home if you want to buy a beautiful table cloth from Italy...

Glass Factory Tour on Murano Island

PRANZO (Lunch on your own)

Free Afternoon

Awe-Inspiring Adriatic Ideas

A.) Depart by Public Water Transport for the Island of Burano

This optional excursion features a colorful island with panoramic views of the Venetian seacoast. Visit numerous shops that specialize in Burano's finest linens. Sit at a café, listen to what the Adriatic Sea has to say, and watch the world go by...

B.) Return by Public Water Transport to Venice for Free Time

Venice is beauty itself...the kind of place to enjoy by just walking around, visiting shops and soaking in the atmosphere. Take a tour of the Doge's Palace. Enjoy a gondola ride. Explore hidden corners in this water city that the locals call *La Serenissima* ("The Most Serene Place").

Day's Recap Cena! (Included Group Dinner)



*“A realist, in Venice, would become a romantic by mere faithfulness to what he saw
before him.”
~ Arthur Symons*

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Day#4: "Florence... Fantastico!"

Welcome to Tuscany and the heart of the Italian Renaissance...

Continental Breakfast

Morning Departure for Venice Train Station

Train Departure for Florence

Arrival in Florence

Pranzo! (Optional Light Lunch)

Can you smell the garlic? Can you taste the gelato? An optional light lunch will be arranged at *Mangiafoco Café*. Save room for dinner! This is also Chianti region...

A.) The Ponte Vecchio

Ponte Vecchio literally means, "The Old Bridge." This historic bridge that crosses the Arno River is laden with gold and diamond shops. Conveniently located just around the corner from our hotel, ladies...this one's for you!

B.) Piazza Signoria

This is Florence's central square. See the Palazzo Signoria (Florence's City Hall since the Medicis), the outdoor Loggia which contains ancient Roman and Greek statuary, as well as Celini's famous bronze of Persius holding Medusa's severed head.

C.) The Mercato Nuovo

Florence has two excellent outdoor markets, and the Mercato Nuovo is extremely close to our hotel. Beautiful leather goods: jackets, wallets, purses, gloves, and much, much more. It's fun, even if you're not interested in buying things.

D.) The Duomo Cathedral

The Cathedral of Florence is perhaps the greatest symbol of Tuscany, and the heartbeat of Florentine life. For those looking for exercise, climb its neighboring bell tower created by Giotto.

E.) Santa Croce Church

This wonderful medieval church is the final resting-place of Michelangelo, Leonardo DaVinci, Machiavelli, Galileo, Rossini, and many others.

Back to hotel for rest

Day's Recap

Cenissima!

(A Very Special Included Group Dinner)

Tonight we dine in a private Tuscan villa overlooking the city of Florence. My friend Roberto's family will host an incredible multi-course meal that features local homemade pastas, farm-raised meats, and a gelato ice cream making demonstration that will become our dessert. Mama mia!

"Iron rusts from disuse; water loses its purity from stagnation. Even so does inaction sap the vigor of the mind." ~ Leonardo Da Vinci

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Day#5: Tuscan Meanderings

Enjoy two wonderful Tuscan towns that stand frozen in time. Wind your way through medieval streets. Sit at a café, and soak in the atmosphere...

Continental Breakfast Departure for Siena

With private chauffeured vehicles, we will wind our way through Tuscany. The pleasant trip to Siena takes one hour. Siena is a town built in the Middle Ages, and is located in the very heart of the Chianti region. Perhaps preserving its original character better than any other city in Italy, this is a real showplace of Italian gothic. Siena claims to have the purest Italian dialect when it comes to the language...

- A.) World War II American Cemetery**
Just outside of Florence, we will offer our respects to over 4,000 American service men and women who paid the ultimate price during the Second World War. Among the fallen are five brothers...
- B.) Visit Siena's Gothic Cathedral with marble inlaid floors and famous octagonal pulpit by Pisano.**
- C.) See the Basilica of St. Dominic with the relics of St. Catherine of Siena.**
- D.) Stroll through the Piazza del Campo, the heart of Siena and home of the famous *Palio* Horse Race .**

The Tenuta Torciano Wine Tasting School and Included Lunch

Tenuta Torciano is about 30 minutes away, and has been producing wine and olive oil since 1720. Featuring panoramic views with hillsides, vineyards, and olive-groves, sip wine in the heart of Tuscany or simply live in the moment. Pierluigi is the vineyard owner, and he will offer us an in depth explanation of his wines, how they are made, and the science of wine tasting and wine pairing. His mother will prepare an incredible luncheon for us using only local and organic foods that will make your palate cry out saying, "*Mama mia!*"

Departure for San Gimignano

This is called the "Manhattan of Tuscany," because of its many medieval towers that look like skyscrapers from a distance. 15 minutes from Tenuta Torciano, this is a charming little town. Visit its central square, stroll into numerous shops, or dare to walk into the Medieval Torture Museum...We will have an hour or so to enjoy this little gem in the heart of Tuscany.

Departure for hotel

Day's Recap

***Cena!* (Dinner is on your own)**

In every block of marble I see a statue as plain as though it stood before me, shaped and perfect in attitude and action. I have only to hew away the rough walls that imprison the lovely apparition to reveal it to other eyes as mine see it." ~ Michelangelo

Day #6: A Peace of Assisi

Continental Breakfast

Check out of hotel and put luggage in hotel storage

A.) Departure for the Academia Museum

Enjoy Michelangelo's monolithic biblical statue of David, as well as his famous series of "Prisoners" designed for Pope Julius II's tomb in Rome.

B.) Departure for Assisi by Train

The train ride to Assisi is approximately two hours long. We will enjoy the beautiful countryside of the Umbrian Region, famous for its olive orchards and rolling hills. *An optional light lunch will be provided on the train.*

C.) Assisi Arrival

Assisi is a beautiful medieval city, frozen in time, and set high on top of a hill. As the birth place of St. Francis and St. Clare, the Franciscan history and spirituality of this place permeates every narrow road and piazza.

While we are in Assisi, I will share the history behind St. Francis and lead you to wonderful sites such as:

D.) The House of St. Francis' family, including the prison cell where Francis was locked-up by his irate father. (Ah, medieval parenting!)

E.) The Basilica of St. Clare: See her incorrupt body.

F.) Piazza Communale: Sit outdoors and drink vino or a café in Italy!

G.) An ancient Mythric Temple that predates Christianity, but which Christianity has now embraced!

Back to Hotel

Day's Recap

Cena! (Included Group Dinner)

Fine Dining at *Ristorante Medieval* will include a prefix selection of fine Umbrian foods and wine tasting. Following dinner, and for those interested, Paul will lead a nighttime stroll through the city.

AMOR VINCIT OMNIA

Love Conquers All

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Day #7: Vistas of Umbria

Continental Breakfast

A.) Assisi's Cathedral of San Ruffino

In essence, this is where St. Francis' and St. Clare's spiritual journey began. See the baptism font where both saints were welcomed into the life of the Church. See a portion of the house where St. Clare grew up as a child. Enjoy some quiet time in the Cathedral's baroque side chapel.

B.) Panoramic View

From San Ruffino take a pleasant hike outside of Assisi's city walls for an amazing panoramic view of the surrounding Umbrian hillsides.

C.) The Rocca Maggiore Castle of Assisi

The Rocca Maggiore Castel stands high above all of Assisi, commanding a superb view of the valleys and hills below. Those who choose not to hike up to Assisi's Castle are free to wander medieval streets and hit the shops.

D.) The Basilica of St. Francis

This 13th century basilica is created with one church on top of another. Take in amazing fresco work by Giotto. Breathe in the spirit of this place in its beautiful outdoor cloister. Finally, visit the tomb of St. Francis himself, along with his first followers. Who was Lady Jacoba? Come to Assisi, and find out!

PRANZO! (Included Group Lunch)

At *Trattoria Pallotta*, Paul highly recommends spinach cannelloni with orange zest and pork chop Milanese. Mama mia!

E.) Free Afternoon to Tour the Shops

Assisi, and Umbria in general, is famous for its pottery, linens, and fine olive oil. There are dozens of small shops in Assisi which sell these items, and store owners will happily ship your purchases back to the United States in one piece

7:00 PM.... Day's Recap

7:30 PM.... Cena! (Dinner is on your own)

*"Everything you see, I owe to spaghetti."
~ Sophia Loren*

Day #8: The Eternal City

Continental Breakfast

Depart for the Church of Santa Maria degli Angeli in Assisi:

The Church of St. Mary of the Angels: A church inside of a church. Visit the birthplace of the Franciscan Movement, and the chapel where St. Francis made his *transitus* from this life into the next.

Departure by Train from Assisi to Rome

Don't forget to purchase "Almond Cookies" too, an important aspect of Franciscan Spirituality that will be well explained at the Basilica of St. Francis... Light lunch will be provided on the train.

The Centro Storico (Historic Center)

Pranzo (Included Lunch) Lunch at *Ristorante L'Insalata Ricca* will feature an assortment of Roman bruschetta, salads, and local wine.

A.) Campo Dei Fiori

This is Rome's daily farmer's market: Fresh veggies and fruits, cheese, meats and fish. Sit at a café and drink a real cappuccino!

B.) Piazza Navona

One of Rome's most magnificent piazzas, or squares. See Bernini's famous Fountain of Four Rivers. Once the site of an ancient charioteer stadium, today it is a romantic location filled with artisans, gelato ice cream shops, restaurants, and a variety of performers.

C.) Church of San Luigi Francese

See three Caravaggio paintings depicting scenes from the life of St. Matthew.

D.) The Pantheon

The best-preserved monument of ancient Rome which outdates Christianity! Once the site where Romans worshiped all of the gods, today it is a beautiful Christian basilica.

E.) Church of Santa Maria Sopra Minerva

This church is built over a pagan temple to the goddess Minerva. See "The Resurrected Christ," a marble statue by Michelangelo. Visit the tomb of St. Catherine of Sienna, as well as that of Fra Angelico...the same monk who made the liquor? Cheers!

F.) San Ignazio Church

Witness some of the best Baroque ceilings in Rome, complete with a fake dome!

G.) San Andrea della Valle

When was the last time you saw an incorrupt saint? St. Cardinal Tomassi died over 300 years ago, and is miraculously preserved. He waits to see you!

6:00 PM.... Back to Hotel

7:00 PM.... Day's Recap

7:30 PM.... Cena! (Included Dinner)

Taverna De' Marcanti is truly off the beaten path, but oh so worth it! Located in the eclectic-artistic-Bohemian neighborhood of Trastevere, Paolo recommends their *Polenta with Sausage*.

"You may have the universe, if I may have Italy." ~ Giuseppe Verde

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Day#9: "Rome-ing Around"

Continental Breakfast

A.) Church of Santa Croce

See the relics of the True Cross, one of the nails of the Cross, a portion of the sign that hung above Christ's Cross: "INRI", a large beam from the cross of the "Good Thief," two thorns from the Christ's crown, and the finger of St. Thomas the Doubter...

B.) The Basilica of San Giovanni

Built by the Emperor Constantine the Great in the 4th century, this is the Cathedral for the Diocese of Rome. See Bernini's monolithic statues of the apostles, a beautiful outdoor cloister, the reliquary that contains the heads of Sts. Peter and Paul, and incredible gold mosaics.

C.) The *Sacra Scala* or Holy Stairs

Welcome to Jerusalem! Brought to Rome from the Holy Land in the 4th century, visit the stairs that Jesus ascended when condemned by Pontius Pilot.

D.) San Clemente

Excellent archaeological tour: a 12th century church, on top of a 6th century Church, on top of a 4th century Church, on top of 1st century Roman pagan apartment buildings, including a Mythic Temple. See it all! Including some of the best mosaic artwork in Rome.

PRANZO (Included Lunch)

We will dine well at *Hostaira i Clementini*: Local artisanal cheeses, wine, and highly recommended spinach ricotta ravioli in a tomato and carrot cream sauce.

E.) The Coliseum

Gladiator Fighting, anyone? The greatest monument of Rome and also the bloodiest.

F.) The Roman Forum

Visit Rome's ancient Ruins, including the Senate Building and the Mamertine Prison where the Apostles Peter and Paul were incarcerated before their martyrdom.

5:00 PM..... Back to Hotel

6:00 PM..... Day's Recap

7:30 PM..... Cena! (Dinner on your own)

For those interested in dining together, Paolo will make arrangements in one of the oldest restaurants in Rome: *Ristorante La Fraschetta*. Sample fried zucchini flowers stuffed with anchovies and mozzarella, stuffed olives, and savor an authentic Roman pizza cooked in a wood-fired oven.

"The world is a book, and those who have not traveled have only read one page."

~ St. Augustine, 4th Century

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Day#10: From the Vatican to Vanity

Continental Breakfast

A.) **Departure for Vatican Museum and Sistine Chapel**

The entrance line to the Vatican Museum is always daunting, and the wait for the general public frequently exceeds three hours. But not so with Keyrow Tours! With your new friend Paolo, you will have immediate access to the museum and completely bypass the very long line.

PRANZO (Lunch) In the midst of so many “fast food” tourist traps surrounding St. Peter’s, Paolo will make arrangements for an optional lunch at *Ristorante da Roberto al Passetto di Borgo*, sampling Rigatoni alla Norcina, Canelloni, Veal, Sausage, and local wine. A favorite place of the current Pope...Buonappetito!

B.) **St. Peter’s Basilica**

Paul will give a one hour tour of St. Peter’s Basilica, originally built in the 4th century by the Emperor Constantine. See Michelangelo’s *Pieta*, a significant number of other masterpieces, the body of Pope John XXIII, and the tombs of many Popes.

C.) **Scavi Tour**

This exclusive trip is not open to the general public. Two stories beneath St. Peter’s basilica, we will visit a 2nd century pagan necropolis. Many wonderful Roman and early Christian glimpses into the past. The highlight is standing 5 feet away from the final resting-place of St. Peter himself!

The privilege to attend this exclusive tour, not open to the general public, is dependent on Vatican permission.

5:00 PM..... Back to Hotel

6:30 PM..... Day’s Recap

7:30 PM..... Closing Dinner in Rome Included

“In the Capitol of Rome, all things horrible and shameful in the world collect and find a vogue.” ~ Tacitus, 1st century historian



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Day#11: "Arrivederci Roma!"

For those choosing the Eleven Day *Salimbocca Romana* tour, early morning departure for Rome's Leonardo Da Vinci Airport for the United States.

Continental Breakfast

Taxi to Train Station

TBA AM... A.) Departure for Positano!!!

The Amalfi Coastline winds its way along the cliffs of the West coast of Italy, following the Tyrrhenian Sea. For many, this is "Paradiso in Terra" or "Paradise on Earth!" We will train from Rome to Naples, and from Naples a private mini-van will carry us for the rest of the journey. Enjoy the panoramic views...

TBA AM ... B.) Train Arrival in Naples

The minibus ride to Positano is approximately one hour long.

TBA PM ... C.) Arrival in Positano

Hotel Pupetto is an absolute treat: A beachside resort with black volcanic sand that runs into the turquoise-blue waters of the Mediterranean Sea. Stroll the winding roads of Positano. Take a walk on the beach. There are great ceramic shops, high fashion clothing, and hiking. Positano is not a place to be "busy" seeing things. It is place to relax and allow nature's beauty to touch us in positive and happy ways. Don't forget to try a little *limoncello* along the way ☺.

Pranzo! (Lunch is Included)

Lunch at *Hotel Pupetto* will feature local seafood appetizers, gnocchi alla Sorrentina and spaghetti with clam sauce. The restaurant is located right on the beach overlooking the sea.

Orientation stroll and Free Afternoon

7:00 PM..... Day's Recap

7:30 PM.....CENA! (Dinner on your own)

"The Creator made the universe with designs by Michelangelo."
~ Mark Twain

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Day #12: "Amazing Amalfi"

Continental Breakfast

A.) The Island of Capri

A private chartered boat will take us from Positano to the Island of Capri... a one hour boat ride that offers magnificent views of the entire Amalfi Coast. Capri is a rather ritzy island that features high fashion shopping, but also incredible panoramic views. An optional picnic lunch will be packed and provided.

B.) The Blue Grotto

While we are at Capri, we will experience the famous Blue Grotto: a cave in the side of the island. This is a true natural wonder! As the Mediterranean sun shines through the mouth of the cave, it illuminates the water in an incredible array of turquoise blue light. *Entrance to the Blue Grotto is dependent upon weather.*

C.) Departure for Positano

D.) Arrival in Positano

E.) Free afternoon to enjoy the great outdoors, walk the beach, and explore this little slice of paradise. Enjoy your time on the Mediterranean Sea.

7:00 PM..... Day's Recap

7:30 PM..... Cena! (Included Group Dinner)

Dinner at *Lo Guarrancino* will feature appetizers, homemade Lemon Pasta, Spaghetti Puttanesca, and other wonderful-edible delights!

*Sail away from the safe harbor: Catch the trade winds in your sails.
Explore. Dream. Discover."
~ Mark Twain*



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Day #13: Mt. Vesuvius, Pompeii and Rome

Continental Breakfast

- A.) Hotel Departure
- B.) The Ruins of Pompeii

A private mini-van will take us to Pompeii, which was first occupied in the 8th century BC. A private tour guide will teach us how the Etruscans first dominated the surrounding region, then later came the Saminites who turned Pompeii into a Greek town. Finally the Romans gained control over Pompeii until its end... that fateful day in 79 AD when Mt. Vesuvius unleashed its fury on the 20,000 inhabitants of this thriving Roman city.

Although this tragic event ended the lives of 20,000 Pompeian residents, the ash that buried the town served as a sort of *mummification* for the entire city. The eruption of 79 AD which buried the city in ash actually captured a special moment in time. Under the ash everything remained as it was at the time of the eruption. Artwork was preserved. Buildings were preserved. Several important clues were left behind. These clues give us a glimpse into the past that will not be soon forgotten.

Pranzo (Optional Picnic Lunch)

Departure for Naples Train Station and Rome

Arrival in Rome

Day's Recap

***L'ultima Cena* or “The Last Supper” Closing Banquet**

Brace yourselves for a truly magnificent multi-coursed Roman feast that will be the culmination of many happy memories!!!! *The Cucina Antica Romana* prepares everything from the owner's local farm: fresh vegetable antipasto and cheeses, homemade pasta, local organic meats, and of course, vino. Buonapetitto!!!

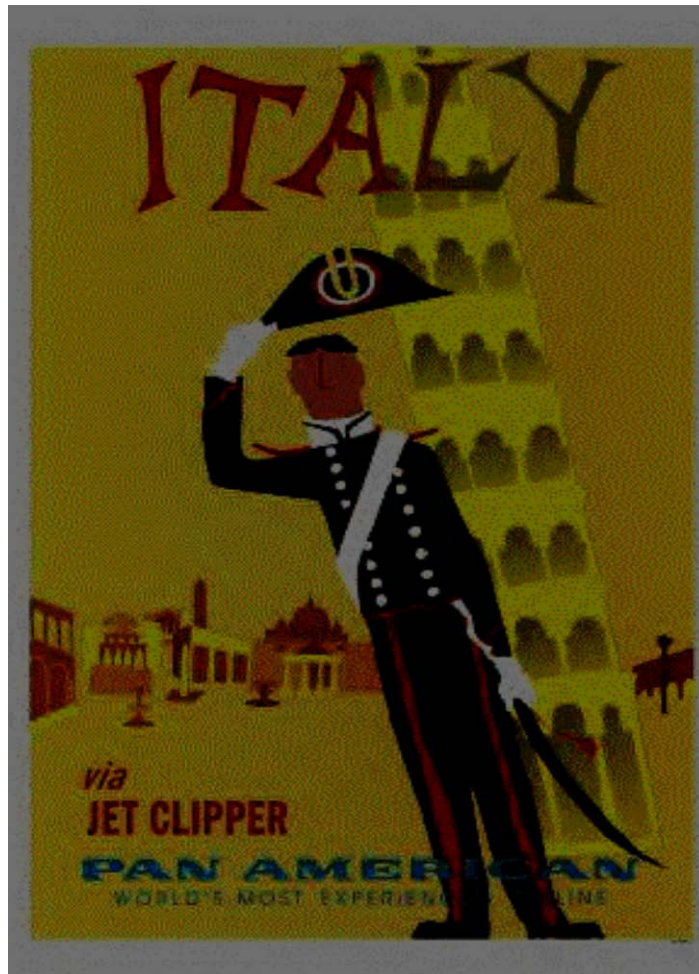
**After dinner, Paul will offer a nighttime walking tour
to the Trevi Fountain**

*“For us to go to Italy
and to penetrate into Italy
is like a most fascinating act of self-discovery—
back, back down the old ways of time.
Strange and wonderful chords awake in us,
and vibrate again after many hundreds of years
of complete forgetfulness.”
~ D.H. Lawrence*

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Day#14: Rome Sweet Home

- A.) TBA Early Morning Departure for Rome's Airport
- B.) TBA Departure for the United States
- C.) TBA Arrival in United States of America and Airport of your choosing...



Open my heart and you will see, graved inside of it, "Italy."

~ Robert Browning



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Italy in 2012

WHAT IS INCLUDED?

FOURTEEN DAY GROUND PRICE \$3999 OR \$4699

~ AIRFARE NOT INCLUDED ~

Centrally Located Hotels

Double Room Occupancy in our three-star hotels in Venice, Florence, Assisi, Rome, and Positano are quaint, clean, centrally located, and have private baths. 2 nights in Venice, 2 nights in Florence (including day trip to Siena, San Gimignano and the Tenuta Torciano Winery), 2 nights in Assisi, 3 or 4 nights in Rome (depending on trip selection), and for those choosing the Filetto di Manzo: 2 nights in Positano with day trips to the Island of Capri and the Ruins of Pompeii.

Meals

Daily Continental Breakfast
Daily Exquisite Traditional Main Meal with local wine/beer/beverages (Lunch or Supper)
Two Light Meals (Lunch or Supper)
Plus "The Last Supper"...A Magnificent Feast-Extravaganza!

All Ground and Sea Transportation

Private Water Taxis from the Marco Polo Airport in Venice to our Hotel, and to the Island of Murano
All Train Fares: Venice to Florence, Florence to Assisi, Assisi to Rome, Rome to Naples (en route to the Amalfi Coast), and Naples back to Rome
Private Mini-Van Service in Tuscany to Siena, San Gimignano, and the Torciano Winery
Round Trip Ground Transportation from Hotels to Train Stations
Private Chartered Boat to the Island of Capri
Private Mini-Van Service Positano and the Ruins of Pompeii

All Entrance Tickets

Venice: Glass Blowing Factory Tour and demonstration on the Island of Murano
Florence: Santa Croce Church, the Academia Museum, and Wine Tasting in Tuscany
Assisi: Guided Tour of the Patriarchal Basilica of St. Francis
Rome: The Coliseum, the Ruins of the Roman Forum, the Vatican Museum and Sistine Chapel, Basilica of San Clemente, San Giovanni's Cloister, and Scavi Tour (Vatican).
Amalfi Coast: The Island of Capri's Blue Grotto (weather permitting)
and the Ruins of Pompeii

Keyrow's Services

Paolo will serve as your personal full time director and guide, offering daily walking tours and sharing in his knowledge of the places and things that we will see.
Please make known any special needs well in advance of the trip.

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